

ABSTRACT

A method and an apparatus for variable-pitch spacing and turning or, reversibly, for turning and variable-pitch spacing of work pieces in production of disposable absorbent articles, such as, feminine hygiene articles, diapers, body wraps, and the like, are disclosed. The work pieces can include any component of a disposable absorbent article, a combination of  
5 components forming a semi-finished absorbent article, or a finished absorbent article product.